



CERTIFICATE Q-CERT

Certificate Nr: 38-080420-1

This is to certify that the Producer



ΡΟΠΙ Ι.Κ.Ε. TECHNICAL CONSTRUCTIONS

in the factory located at

NIKITARA 21 54628 THESSALONIKI - HELLAS

has been verified and recognized as welding workshop in the product range of:

**STRUCTURAL COMPONENTS FOR STEEL STRUCTURES - PIPING
AND PRESSURE EQUIPMENTS**

Based on the requirements of the standard:

EN 3834-2

This certificate attests that have been implemented as provided for the attestation of compliance of the standard.

The range of validity and details of the inspection can seen in our report:

R38-080420-1 of 08.04.2020

(The present report is valid only in combination with the attached report)

The company is using a quality assurance system, technical equipment, qualified personnel and procedures for joining processes for manufacturing and testing of welded products.

This certificate is valid until **07.04.2023**.

Thessaloniki 08.04.2020



For Q-CERT

Papadopoulos Dimitrios

**Lead Auditor- Msc. Διπλ. Μηχανολόγος Μηχανικός
Dr. Welding Eng. - Level II VT, MT, RT, PT, UT.**



**This audit report remains the property of: QMSCERT (Q-CERT) Ltd
26th OCTOBER Str.90 – GR 546 27 – THESSALONIKI - HELLAS**



AUDIT REPORT

Q-CERT

Audit Report: R38-080420-1

Date: 08/04/2020

Annex to the Certificate Nr: 38-080420-1 of 08/04/2020

Manufacturer: ROPI I.K.E. TECHNICAL CONSTRUCTIONS
Nikitara 21 54628 Thessaloniki - Hellas

Applied Standards: Fulfillment of the requirements for quality management system in welding, according to EN ISO 3834-2.

Range of production: Structural components of steel structures, Piping and Pressure Equipments.

Group of basic Materials: 1.1, 1.2, 1.4, 8.1, 8.2, 11.1, 5.1, 5.2, 5.3, 5.4.
(According to standard CR ISO 15608)

Welding procedures: EN ISO 4063:2011 –135 MAG (Metal Active gas welding)
–111 MMA (Manual Metal Arc welding)
–141 TIG (Tungsten Inert gas welding)

Authorized personnel of the welding supervision: Karamanis Stylianos

Qualification degree: Dipl. Mechanical Engineer.

Thessaloniki 08.04.2020



For Q-CERT

Papadopoulos Dimitrios

Lead Auditor- Msc. Διπλ. Μηχανολόγος Μηχανικός
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