



ΠΙΣΤΟΠΟΙΗΤΙΚΟ Q-CERT

OF FACTORY PRODUCTION CONTROL (FPC) For system 2+

Certificate No: 1617/CPR/080420-1

This is to certify that the Producer



ROPI I.K.E. TECHNICAL CONSTRUCTIONS

in the factory located at

NIKITARA 21 54628 THESSALONIKI HELLAS

implements Factory Production Control system accordance with the provisions of Regulation (EU) 305/2011 of the European Parliament and of the Council of 9 March 2011 (the Construction Products Regulation or CPR) for the following construction products:

DESIGN- CONSTRUCTION AND ERECTION OF STEEL STRUCTURES CLASS EXC 2

according to requirements of EN 1090-2:2017

and the notified production control certification body Q-CERT has performed the initial inspection of the manufacturing plant and of Factory Production Control and performs the continuous surveillance, assessment and approval of the Factory Production Control.

This certificate attests that have been implemented as provided for the attestation of compliance to Annex ZA of the of the standard **EN 1090-1:2009+A1:2011**.

This certificate is granted on **08.04.2020** and remains valid as long as there are no significant changes in the harmonized standards in reference or the manufacturing conditions in the factory or the factory production control or at the latest until **07.04.2023**.

Thessaloniki 08.04.2020



For Q-CERT
The manager


Bakirtzi Eleni



Product Certification
Cert. No 654

This audit report remains the property of: QMS CERT (Q-CERT) Ltd
26th OCTOBER Str.90 - GR 546 27 - THESSALONIKI - HELLAS



AUDIT REPORT

Q-CERT

Audit Report: R1617/CPR/080420-1

Date: 08/04/2020

Annex to the Certificate Nr: 1617/CPR/080420-1 of 08/04/2020

Manufacturer: ROPI I.K.E. TECHNICAL CONSTRUCTIONS
Nikitara 21 54628 Thessaloniki - Hellas

Applied Standards: EN 1090-1:2009+A1:2011 Execution of steel and aluminium structures. Part 1: Requirements of conformity assessment of structural components.

EN 1090-2:2017 Execution of steel and aluminium structures. Part 2: Technical requirements for steel structures.

Range of production: Design, production (cutting, holing, welding, mechanically connecting, corrosion protection) and erection of load-bearing steel structures for all types of buildings and industrial projects.

Execution Classes: EXC 1 & EXC 2

Procedure of conformity assessment & CE marking: 3a, 3b according to table A1 of standard EN 1090-1

Eligibility for welding: Fulfillment of the requirements for quality management system in welding, according to EN ISO 3834-2.

Group of basic Materials: 1.1, 1.2, 1.4, 8.1, 8.2, 11.1, 5.1, 5.2, 5.3, 5.4 .
(Tables 14 & 15 of standard EN 1090-2 and according to standard CR ISO 15608)

Welding procedures: EN ISO 4063:2011 – 135 MAG (Metal Active gas welding)
– 111 MMA (Manual Metal Arc welding)
– 141 TIG (Tungsten Inert gas welding)

Authorized personnel of the welding supervision: Karamanis Stylianos

Qualification degree: Dipl. Mechanical Engineer.

Thessaloniki 08.04.2020



For Q-CERT

Papadopoulos Dimitrios

Lead Auditor- Msc. Διπλ. Μηχανολόγος Μηχανικός
Dr. Welding Eng. - Level II VT, MT, RT, PT, UT.



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